

Acquisitions

Acquisition History

Significant Acquisitions by Business from 2000 through 2025

Rod & Wire			8 Deals
Company	Year	Country	
Shaped Wire, Inc.	2000		
Laclede Mid America	2000		
Insteel - Andrews	2002		
Northwestern Steel	2002		
North American Wire Products	2002		
Nestaway	2007		
Erosion Tech	2009		
Folding Guard	2012		

U.S. Spring			5 Deals
Company	Year	Country	
Saval Spring & Wire	2003		
Atlas Spring Manufacturing	2006		
Gel Solutions, LLC	2012		
Smart Living Company	2012		
Tempur Sealy Spring Plants	2014		

Specialty Foam			1 Deal
Company	Year	Country	
Elite Comfort Solutions	2019		

Adjustable Bed			1 Deal
Company	Year	Country	
Orthomatic Adjustable Beds	2003		

Int'l Bedding			15 Deals
Company	Year	Country	
Ilma Srl	2000	Italy	
Industrias Subinas	2000	Spain	
Heplast/Hespo	2000	Croatia	
Siddall & Hilton Products	2002	U.K.	
Elson & Robbins	2002	U.K.	
Ningbo	2003	China	
Xiang Yang	2003	China	
Askona	2004	Russia	
Veneza Espumas	2005	Brazil	
ZSP Wire Industries	2005	S. Africa	
Samson Spring	2006	Australia	
Probel Spring	2006	Brazil	
Elson & Robbins Pocket Coil	2006	U.K.	
Kieral Springs	2016	S. Africa	
Kayfoam	2021	Ireland	

Automotive			9 Deals
Company	Year	Country	
Bergen Cable Technology, Inc.	2000		
Schukra Group	2000	Canada	
ByTec, Inc.	2002		
Guangzhou Veihe	2003	China	
Kwang Jin Co. Ltd.	2003	S. Korea	
Pangeo Cable Industries	2003	China	
Idomrugo Kft.	2004	Hungary	
Modern Industries	2004		
Huaguang Parts	2005	China	

Aerospace			5 Deals
Company	Year	Country	
Western Pneumatic Tube	2012		
David Hart Aerospace Pipes	2013	U.K.	
Specitubes	2013	France	
Pegasus	2016		
Meggitt Dunstable	2021	U.K.	

Hydraulic Cylinders			2 Deals
Company	Year	Country	
Precision Hydraulic Cylinders	2018		
Pacoma	2022	Germany	

Home Furniture			10 Deals
Company	Year	Country	
TechCraft Operations	2000		
Southern Bedding	2000		
Sackner	2003		
Jiaxing	2003	China	
Everwood Products	2005		
Jinshajiang Sofa Components	2005	China	
Fulda	2007	China	
Knitmasters JV	2007		
Green/Aurite	2011		
Kintec Solution	2014	Germany	

Work Furniture			10 Deals
Company	Year	Country	
Davidson Plyforms	2001		
Miotto International	2001	Italy	
Sterling & Adams Bentwood, Inc.	2002		
Hickory Springs/Hammer Metals	2004		
Chieng-Yeng	2007	China	
Intes JV	2007	China	
Grand River Polishing	2008		
Trio Line Polska	2015	Poland	
Moiron, Inc.	2017		
BS Steel	2021	Poland	

Flooring Products			10 Deals
Company	Year	Country	
Padco/Molded Urethane	2000		
General Foam - Durabond Plant	2000		
Foamex Rubber & Felt	2005		
Mary Ann Industries	2005		
Sponge Cushion, Inc.	2006		
Production Partners	2008		
Premium Padding	2014		
Innocor, Inc.	2017		
Walk-On Products, Inc.	2017		
FXI Carpet Cushion	2020		

Fabric Converting			8 Deals
Company	Year	Country	
Coinse SA de CV	2000	Mexico	
Edmund Bell & Co. Ltd.	2000	U.K.	
Synthetic Ind. F&B Converting	2001		
Vitaweb Division of Vitafoam	2001	U.K.	
Union Wadding	2004		
Sani-Line Sales	2005		
Interwoven Group	2014		
Tullos Supply	2022		

Geo Components			14 Deals
Company	Year	Country	
Webtec	2005		
Ikex/Jarex	2005		
Attila Enterprises	2006		
Lone Star Products	2006		
Price & Company	2011		
A&R Geosynthetics	2013	Canada	
ERO-TEX	2014		
Hill Country Site Supply	2016		
Terrafix Geosynthetics Inc.	2017	Canada	
DDD Erosion Control	2018		
Greenscapes Home and Garden Products	2018		
JMD Company	2019		
Geosynthetic Systems	2022	Canada	
Nilex	2022	Canada	

Summary of Acquisition Totals

Segment	2000s	2010s	2020s	Total
Bedding	23	6	1	30
Specialized	9	5	2	16
Furniture, Flooring & Textile	31	16	5	52
Total	63	27	8	98

Acquisition History

Significant Acquisitions by Business from 1960 through 2019

Fixtures & Display 33 Deals

Company	Year	Country
SEMCO	1994	
Talbot Industries	1994	
ISS	1995	
Excell	1996	Canada
Rodgers-Wade	1997	
Amco	1997	
PMI Purchase Mktg.	1997	Canada
Tarrant Interiors	1997	
Wichita Wire	1997	
Hodges	1997	
American Woodworks	1998	
Syndicate Systems	1998	
Wilson Display	1998	Canada
Universal Stainless, Inc.	1998	
Sensible Storage, Inc.	1999	
Arc Specialities	1999	
Beeline Group, Inc.	1999	
Jarke Corporation	1999	
Met Displays, Inc.	1999	
Toledo Store Fixtures	1999	
De Todo en Alambre	1999	Mexico
Design Fabricators, Inc.	1999	
Zell Brothers, Inc.	1999	
Dann Dee Display Fixt.	1999	
Gillis Associated Ind.	2000	
Genesis Fixtures	2000	
Dillmeier Group	2000	
EDRON Store Fixtures	2000	
KelMax Equipment	2000	
MZM SA de CV	2001	Mexico
DisplayPlan Ltd.	2001	U.K.
RHC Spacemaster	2003	
China Display Fixture Co.	2005	China

Work Furniture 17 Deals

Company	Year	Country
Gordon Manufacturing Co.	1984	
Northfield Metal Products, Ltd.	1985	Canada
Collier-Keyworth Corporation	1988	
Indiana Chair Frame	1988	
Waterloo Spring	1992	
Hamilton Wire	1993	Canada
Faultless Doerner	1993	Canada
Northeastern Components	1995	U.K.
Davidson Plyforms	2001	
Miotto International	2001	Italy
Sterling & Adams Bentwood, Inc.	2002	
Hickory Springs/Hammer Metals	2004	
Chieng-Yeng	2007	China
Intes JV	2007	China
Grand River Polishing	2008	
Trio Line Polska	2015	Poland
Moiron, Inc.	2017	

Fashion Bed 16 Deals

Company	Year	Country
Metal Bed Rail Company, Inc.	1972	
Missouri Rolling Mill Corp. (MRM)	1979	
St. Croix	1981	
Bedline Manufacturing Company	1983	
Berkshire Furniture Co.	1988	
Allegheny Steel & Brass	1988	
J.B. Ross Manufacturing	1990	
Dresher, Inc.	1990	
Duro Metal	1991	
Beauti-Glide	1991	
Continental Silverline	1992	
Harvard Manufacturing	1992	
BC Products	1996	
Western Bed Products	1997	
STS Linens, Inc.	2004	
Westex International	2005	Canada

Adjustable Bed 2 Deals

Company	Year	Country
Maxwell Products, Inc.	1999	
Orthomatic Adjustable Beds	2003	

Home Furniture 25 Deals

Company	Year	Country
Signal Manufacturing Co.	1970	
Middletown Manufacturing, Inc.	1973	
Pontiac Furniture	1979	
Foster Brothers	1982	
C.S. O'Brien	1986	
Stylelander	1993	
Waterloo Furniture Components	1994	Canada
Wiz Wire	1994	Canada
Super Sagless Corporation	1994	
Matrex	1995	
Bell Spring	1997	
Superior Products	1999	
Ark-Ell Springs, Inc.	1999	
Omega Motion LLC	1999	
Wyn Products	1999	Australia
TechCraft Operations	2000	
Southern Bedding	2000	
Sackner	2003	
Jiaxing	2003	China
Everwood Products	2005	
Jinshajiang Sofa Components	2005	China
Fulda	2007	China
Knitmasters JV	2007	
Green/Aurite	2011	
Kintec Solution	2014	Germany

Plastics 10 Deals

Company	Year	Country
Foothills Mfg.	1974	
Futron Plastics (50%)	1979	
Weber Plastics Co., Ltd.	1987	Canada
Technical Plastics Corporation	1998	
Pulsar Plastics	1999	
K.W. Precision Metal Products	1999	Canada
Unique Molded Products	2003	
SCP Plastics	2003	
Conestogo Plastics	2004	Canada
Shepherd Products	2004	Canada

Automotive 15 Deals

Company	Year	Country
Flex-O-Lators	1988	
Young Spring & Wire	1990	
No-Sag	1990	
Pullmaflex	1994	Belgium
Phoenix Metal	1997	
Nagle Industries, Inc.	1999	
Bergen Cable Technology, Inc.	2000	
Schukra Group	2000	Canada
ByTec, Inc.	2002	
Guangzhou Veihe	2003	China
Kwang Jin Co. Ltd.	2003	S. Korea
Pangeo Cable Industries	2003	China
Idomrugo Kft.	2004	Hungary
Modern Industries	2004	
Huaguang Parts	2005	China

Aerospace 4 Deals

Company	Year	Country
Western Pneumatic Tube	2012	
David Hart Aerospace Pipes	2013	U.K.
Specitubes	2013	France
Pegasus	2016	

Hydraulic Cylinders 1 Deals

Company	Year	Country
Precision Hydraulic Cylinders	2018	

Commercial Vehicle Products 7 Deals

Company	Year	Country
Masterack	1972	
Gor-Don	1995	Canada
Crown North America	2000	
Team Fenex Ltd.	2001	
Tailgater, Inc.	2003	
America's Body Company	2005	
Gamber-Johnson	2007	

Aluminum 14 Deals

Company	Year	Country
EST	1972	
MetalCraft	1979	
Assured Castings	1987	
Culp Smelting	1989	
Pace	1996	
Oconto	1996	
Latrobe	1996	
Die Cast Products	1997	
Cambridge Tool	1997	
B&C Die Cast	1998	
Saint Paul Metalcraft	1998	
Mo-Tech Corporation	1998	
Product Technologies	2000	
Saltillo, Mexico JV	2002	Mexico

Summary of Acquisition Totals

Segment	1960s	1970s	1980s	1990s	2000s	2010s	Total
■ Residential	9	6	24	58	41	19	157
■ Industrial	--	1	2	8	8	2	21
■ Furniture	--	7	11	50	31	4	103
■ Specialized	--	1	1	6	14	5	27
■ Aluminum	--	2	2	8	2	0	14
Total	9	17	40	130	96	30	322