

Acquisitions

Acquisition History

Significant Acquisitions by Business from 2000 through 2024

Rod & Wire			8 Deals
Company	Year	Country	
Shaped Wire, Inc.	2000		
Laclede Mid America	2000		
Insteel - Andrews	2002		
Northwestern Steel	2002		
North American Wire Products	2002		
Nestaway	2007		
Erosion Tech	2009		
Folding Guard	2012		

U.S. Spring			5 Deals
Company	Year	Country	
Saval Spring & Wire	2003		
Atlas Spring Manufacturing	2006		
Gel Solutions, LLC	2012		
Smart Living Company	2012		
Tempur Sealy Spring Plants	2014		

Specialty Foam			1 Deal
Company	Year	Country	
Elite Comfort Solutions	2019		

Adjustable Bed			1 Deal
Company	Year	Country	
Orthomatic Adjustable Beds	2003		

Int'l Bedding			15 Deals
Company	Year	Country	
Ilma Sri	2000	Italy	
Industrias Subinas	2000	Spain	
Hepplast/Hespo	2000	Croatia	
Siddall & Hilton Products	2002	U.K.	
Elson & Robbins	2002	U.K.	
Ningbo	2003	China	
Xiang Yang	2003	China	
Askona	2004	Russia	
Veneza Espumas	2005	Brazil	
ZSP Wire Industries	2005	S. Africa	
Samson Spring	2006	Australia	
Probel Spring	2006	Brazil	
Elson & Robbins Pocket Coil	2006	U.K.	
Kieral Springs	2016	S. Africa	
Kayfoam	2021	Ireland	

Machinery			6 Deals
Company	Year	Country	
Jentschmann AG	2000	Switzerland	
Agimex S.A.	2000	France	
Innovatech International S.A.	2001	Greece	
Nahtec	2004	Germany	
Galkin Automated Products	2010		
Remex AG	2013	Switzerland	

Automotive			9 Deals
Company	Year	Country	
Bergen Cable Technology, Inc.	2000		
Schukra Group	2000	Canada	
ByTec, Inc.	2002		
Guangzhou Veihe	2003	China	
Kwang Jin Co. Ltd.	2003	S. Korea	
Pangeo Cable Industries	2003	China	
Idomrugo Kft.	2004	Hungary	
Modern Industries	2004		
Huaguang Parts	2005	China	

Aerospace			5 Deals
Company	Year	Country	
Western Pneumatic Tube	2012		
David Hart Aerospace Pipes	2013	U.K.	
Specitubes	2013	France	
Pegasus	2016		
Meggitt Dunstable	2021	U.K.	

Hydraulic Cylinders			2 Deal
Company	Year	Country	
Precision Hydraulic Cylinders	2018		
Pacoma	2022	Germany	

Home Furniture			10 Deals
Company	Year	Country	
TechCraft Operations	2000		
Southern Bedding	2000		
Sackner	2003		
Jiaxing	2003	China	
Everwood Products	2005		
Jinshajiang Sofa Components	2005	China	
Fulda	2007	China	
Knitmasters JV	2007		
Green/Aurite	2011		
Kintec Solution	2014	Germany	

Work Furniture			10 Deals
Company	Year	Country	
Davidson Plyforms	2001		
Miotto International	2001	Italy	
Sterling & Adams Bentwood, Inc.	2002		
Hickory Springs/Hammer Metals	2004		
Chieng-Yeng	2007	China	
Intes JV	2007	China	
Grand River Polishing	2008		
Trio Line Polska	2015	Poland	
Moiron, Inc.	2017		
BS Steel	2021	Poland	

Flooring Products			10 Deals
Company	Year	Country	
Padco/Molded Urethane	2000		
General Foam - Durabond Plant	2000		
Foamex Rubber & Felt	2005		
Mary Ann Industries	2005		
Sponge Cushion, Inc.	2006		
Production Partners	2008		
Premium Padding	2014		
Innocor, Inc.	2017		
Walk-On Products, Inc.	2017		
FXI Carpet Cushion	2020		

Fabric Converting			8 Deals
Company	Year	Country	
Coinse SA de CV	2000	Mexico	
Edmund Bell & Co. Ltd.	2000	U.K.	
Synthetic Ind. F&B Converting	2001		
Vitaweb Division of Vitafoam	2001	U.K.	
Union Wadding	2004		
Sani-Line Sales	2005		
Interwoven Group	2014		
Tullos Supply	2022		

Geo Components			14 Deals
Company	Year	Country	
Webtec	2005		
Ikex/Jarex	2005		
Attila Enterprises	2006		
Lone Star Products	2006		
Price & Company	2011		
A&R Geosynthetics	2013	Canada	
ERO-TEX	2014		
Hill Country Site Supply	2016		
Terrafox Geosynthetics Inc.	2017	Canada	
DDD Erosion Control	2018		
Greenscapes Home and Garden Products	2018		
JMD Company	2019		
Geosynthetic Systems	2022	Canada	
Nilex	2022	Canada	

Summary of Acquisition Totals				
Segment	2000s	2010s	2020s	Total
Bedding	27	8	1	36
Specialized	9	5	2	16
Furniture, Flooring & Textile	31	16	5	52
Total	67	29	8	104

Acquisition History

Significant Acquisitions by Business from 1960 through 2019

Fixtures & Display			33 Deals		
Company	Year	Country			
SEMCO	1994				
Talbot Industries	1994				
ISS	1995				
Excell	1996	Canada			
Rodgers-Wade	1997				
Amco	1997				
PMI Purchase Mktg.	1997	Canada			
Tarrant Interiors	1997				
Wichita Wire	1997				
Hodges	1997				
American Woodworks	1998				
Syndicate Systems	1998				
Wilson Display	1998	Canada			
Universal Stainless, Inc.	1998				
Sensible Storage, Inc.	1999				
Arc Specialities	1999				
Beeline Group, Inc.	1999				
Jarke Corporation	1999				
Met Displays, Inc.	1999				
Toledo Store Fixtures	1999				
De Todo en Alambre	1999	Mexico			
Design Fabricators, Inc.	1999				
Zell Brothers, Inc.	1999				
Dann Dee Display Fixt.	1999				
Gillis Associated Ind.	2000				
Genesis Fixtures	2000				
Dillmeier Group	2000				
EDRON Store Fixtures	2000				
KelMax Equipment	2000				
MZM SA de CV	2001	Mexico			
DisplayPlan Ltd.	2001	U.K.			
RHC Spacemaster	2003				
China Display Fixture Co.	2005	China			

Work Furniture			17 Deals		
Company	Year	Country			
Gordon Manufacturing Co.	1984				
Northfield Metal Products, Ltd.	1985	Canada			
Collier-Keyworth Corporation	1988				
Indiana Chair Frame	1988				
Warterloo Spring	1992				
Hamilton Wire	1993	Canada			
Faultless Doerner	1993	Canada			
Northeastern Components	1995	U.K.			
Davidson Plyforms	2001				
Miotto International	2001	Italy			
Sterling & Adams Bentwood, Inc.	2002				
Hickory Springs/Hammer Metals	2004				
Chieng-Yeng	2007	China			
Intes JV	2007	China			
Grand River Polishing	2008				
Trio Line Polska	2015	Poland			
Moiron, Inc.	2017				

Fashion Bed			16 Deals		
Company	Year	Country			
Metal Bed Rail Company, Inc.	1972				
Missouri Rolling Mill Corp. (MRM)	1979				
St. Croix	1981				
Bedline Manufacturing Company	1983				
Berkshire Furniture Co.	1988				
Allegheny Steel & Brass	1988				
J.B. Ross Manufacturing	1990				
Dresher, Inc.	1990				
Duro Metal	1991				
Beauti-Glide	1991				
Continental Silverline	1992				
Harvard Manufacturing	1992				
BC Products	1996				
Western Bed Products	1997				
STS Linens, Inc.	2004				
Westex International	2005	Canada			

Adjustable Bed			2 Deals		
Company	Year	Country			
Maxwell Products, Inc.	1999				
Orthomatic Adjustable Beds	2003				

Home Furniture			25 Deals		
Company	Year	Country			
Signal Manufacturing Co.	1970				
Middletown Manufacturing, Inc.	1973				
Pontiac Furniture	1979				
Foster Brothers	1982				
C. S. O'Brien	1986				
Stylelander	1993				
Waterloo Furniture Components	1994	Canada			
Wiz Wire	1994	Canada			
Super Sagless Corporation	1994				
Matrex	1995				
Bell Spring	1997				
Superior Products	1999				
Ark-Ell Springs, Inc.	1999				
Omega Motion LLC	1999				
Wyn Products	1999	Australia			
TechCraft Operations	2000				
Southern Bedding	2000				
Sackner	2003				
Jiaxing	2003	China			
Everwood Products	2005				
Jinshajiang Sofa Components	2005	China			
Fulda	2007	China			
Knitmasters JV	2007				
Green/Aurite	2011				
Kintec Solution	2014	Germany			

Plastics			10 Deals		
Company	Year	Country			
Foothills Mfg.	1974				
Futron Plastics (50%)	1979				
Weber Plastics Co., Ltd.	1987	Canada			
Technical Plastics Corporation	1998				
Pulsar Plastics	1999				
K.W. Precision Metal Products	1999	Canada			
Unique Molded Products	2003				
SCP Plastics	2003				
Conestogo Plastics	2004	Canada			
Shepherd Products	2004	Canada			

Automotive			15 Deals		
Company	Year	Country			
Flex-O-Lators	1988				
Young Spring & Wire	1990				
No-Sag	1990				
Pullmaflex	1994	Belgium			
Phoenix Metal	1997				
Nagle Industries, Inc.	1999				
Bergen Cable Technology, Inc.	2000				
Schukra Group	2000	Canada			
ByTec, Inc.	2002				
Guangzhou Veihe	2003	China			
Kwang Jin Co. Ltd.	2003	S. Korea			
Pangeo Cable Industries	2003	China			
Idomruogo Kft.	2004	Hungary			
Modern Industries	2004				
Huaguang Parts	2005	China			

Aerospace			4 Deals		
Company	Year	Country			
Western Pneumatic Tube	2012				
David Hart Aerospace Pipes	2013	U.K.			
Specitubes	2013	France			
Pegasus	2016				

Hydraulic Cylinders			1 Deal		
Company	Year	Country			
Precision Hydraulic Cylinders	2018				

Commercial Vehicle Products			7 Deals		
Company	Year	Country			
Masterack	1972				
Gor-Don	1995	Canada			
Crown North America	2000				
Team Fenex Ltd.	2001				
Tailgater, Inc.	2003				
America's Body Company	2005				
Gamber-Johnson	2007				

Aluminum			14 Deals		
Company	Year	Country			
EST	1972				
MetalCraft	1979				
Assured Castings	1987				
Culp Smelting	1989				
Pace	1996				
Oconto	1996				
Latrobe	1996				
Die Cast Products	1997				
Cambridge Tool	1997				
B&C Die Cast	1998				
Saint Paul Metalcraft	1998				
Mo-Tech Corporation	1998				
Product Technologies	2000				
Saitillo, Mexico JV	2002	Mexico			

Summary of Acquisition Totals							
Segment	1960s	1970s	1980s	1990s	2000s	2010s	Total
Residential	9	6	24	58	41	19	157
Industrial	--	1	2	8	8	2	21
Furniture	--	7	11	50	31	4	103
Specialized	--	1	1	6	14	5	27
Aluminum	--	2	2	8	2	0	14
Total	9	17	40	130	96	30	322