

Acquisitions

Acquisition History

Significant Acquisitions by Business from 2000 through 2021

| Rod & Wire | | | 8 Deals | |
|------------------------------|------|---------|---------|--|
| Company | Year | Country | | |
| Shaped Wire, Inc. | 2000 | | | |
| Laclede Mid America | 2000 | | | |
| Insteel - Andrews | 2002 | | | |
| Northwestern Steel | 2002 | | | |
| North American Wire Products | 2002 | | | |
| Nestaway | 2007 | | | |
| Erosion Tech | 2009 | | | |
| Folding Guard | 2012 | | | |

| U.S. Spring | | | 5 Deals | |
|----------------------------|------|---------|---------|--|
| Company | Year | Country | | |
| Saval Spring & Wire | 2003 | | | |
| Atlas Spring Manufacturing | 2006 | | | |
| Gel Solutions, LLC | 2012 | | | |
| Smart Living Company | 2012 | | | |
| Tempur Sealy Spring Plants | 2014 | | | |

| Specialty Foam | | | 1 Deal | |
|-------------------------|------|---------|--------|--|
| Company | Year | Country | | |
| Elite Comfort Solutions | 2019 | | | |

| Adjustable Bed | | | 1 Deal | |
|----------------------------|------|---------|--------|--|
| Company | Year | Country | | |
| Orthomatic Adjustable Beds | 2003 | | | |

| Int'l Spring | | | 14 Deals | |
|-----------------------------|------|-----------|----------|--|
| Company | Year | Country | | |
| Ilma Srl | 2000 | Italy | | |
| Industrias Subinas | 2000 | Spain | | |
| Hepplast/Hespo | 2000 | Croatia | | |
| Siddall & Hilton Products | 2002 | U.K. | | |
| Eison & Robbins | 2002 | U.K. | | |
| Ningbo | 2003 | China | | |
| Xiang Yang | 2003 | China | | |
| Askona | 2004 | Russia | | |
| Veneza Espumas | 2005 | Brazil | | |
| ZSP Wire Industries | 2005 | S. Africa | | |
| Samson Spring | 2006 | Australia | | |
| Probel Spring | 2006 | Brazil | | |
| Eison & Robbins Pocket Coil | 2006 | U.K. | | |
| Kieral Springs | 2016 | S. Africa | | |

| Machinery | | | 6 Deals | |
|-------------------------------|------|-------------|---------|--|
| Company | Year | Country | | |
| Jentschmann AG | 2000 | Switzerland | | |
| Agimex S.A. | 2000 | France | | |
| Innovatech International S.A. | 2001 | Greece | | |
| Nahtec | 2004 | Germany | | |
| Galkin Automated Products | 2010 | | | |
| Remex AG | 2013 | Switzerland | | |

| Automotive | | | 9 Deals | |
|-------------------------------|------|----------|---------|--|
| Company | Year | Country | | |
| Bergen Cable Technology, Inc. | 2000 | | | |
| Schukra Group | 2000 | Canada | | |
| ByTec, Inc. | 2002 | | | |
| Guangzhou Veihe | 2003 | China | | |
| Kwang Jin Co. Ltd. | 2003 | S. Korea | | |
| Pangeo Cable Industries | 2003 | China | | |
| Idomrugo Kft. | 2004 | Hungary | | |
| Modern Industries | 2004 | | | |
| Huaguang Parts | 2005 | China | | |

| Aerospace | | | 5 Deals | |
|----------------------------|------|---------|---------|--|
| Company | Year | Country | | |
| Western Pneumatic Tube | 2012 | | | |
| David Hart Aerospace Pipes | 2013 | U.K. | | |
| Specitubes | 2013 | France | | |
| Pegasus | 2016 | | | |
| Meggitt Dunstable | 2021 | U.K. | | |

| Hydraulic Cylinders | | | 1 Deal | |
|-------------------------------|------|---------|--------|--|
| Company | Year | Country | | |
| Precision Hydraulic Cylinders | 2018 | | | |

| Home Furniture | | | 10 Deals | |
|-----------------------------|------|---------|----------|--|
| Company | Year | Country | | |
| TechCraft Operations | 2000 | | | |
| Southern Bedding | 2000 | | | |
| Sackner | 2003 | | | |
| Jiaxing | 2003 | China | | |
| Everwood Products | 2005 | | | |
| Jinshajiang Sofa Components | 2005 | China | | |
| Fulda | 2007 | China | | |
| Knitmasters JV | 2007 | | | |
| Green/Aurite | 2011 | | | |
| Kintec Solution | 2014 | Germany | | |

| Work Furniture | | | 9 Deals | |
|---------------------------------|------|---------|---------|--|
| Company | Year | Country | | |
| Davidson Plyforms | 2001 | | | |
| Miotto International | 2001 | Italy | | |
| Sterling & Adams Bentwood, Inc. | 2002 | | | |
| Hickory Springs/Hammer Metals | 2004 | | | |
| Chieng-Yeng | 2007 | China | | |
| Intes JV | 2007 | China | | |
| Grand River Polishing | 2008 | | | |
| Trio Line Polska | 2015 | Poland | | |
| Moiron, Inc. | 2017 | | | |

| Flooring Products | | | 10 Deals | |
|-------------------------------|------|---------|----------|--|
| Company | Year | Country | | |
| Padco/Molded Urethane | 2000 | | | |
| General Foam - Durabond Plant | 2000 | | | |
| Foamex Rubber & Felt | 2005 | | | |
| Mary Ann Industries | 2005 | | | |
| Sponge Cushion, Inc. | 2006 | | | |
| Production Partners | 2008 | | | |
| Premium Padding | 2014 | | | |
| Innocor, Inc. | 2017 | | | |
| Walk-On Products, Inc. | 2017 | | | |
| FXI Carpet Cushion | 2020 | | | |

| Fabric Converting | | | 7 Deals | |
|-------------------------------|------|---------|---------|--|
| Company | Year | Country | | |
| Coirse SA de CV | 2000 | Mexico | | |
| Edmund Bell & Co. Ltd. | 2000 | U.K. | | |
| Synthetic Ind. F&B Converting | 2001 | | | |
| Vitaweb Division of Vitafoam | 2001 | U.K. | | |
| Union Wadding | 2004 | | | |
| Sani-Line Sales | 2005 | | | |
| Interwoven Group | 2014 | | | |

| Geo Components | | | 12 Deals | |
|--------------------------------------|------|---------|----------|--|
| Company | Year | Country | | |
| Webtec | 2005 | | | |
| Ikex/Jarex | 2005 | | | |
| Attilla Enterprises | 2006 | | | |
| Lone Star Products | 2006 | | | |
| Price & Company | 2011 | | | |
| A&R Geosynthetics | 2013 | Canada | | |
| ERO-TEX | 2014 | | | |
| Hill Country Site Supply | 2016 | | | |
| Terrafix Geosynthetics Inc. | 2017 | Canada | | |
| DDD Erosion Control | 2018 | | | |
| Greenscapes Home and Garden Products | 2018 | | | |
| JMD Company | 2019 | | | |

| Summary of Acquisition Totals | | | | |
|-------------------------------|-----------|-----------|----------|-----------|
| Segment | 2000s | 2010s | 2020s | Total |
| Bedding | 27 | 8 | 0 | 35 |
| Specialized | 9 | 5 | 1 | 15 |
| Furniture, Flooring & Textile | 31 | 16 | 1 | 48 |
| Total | 67 | 29 | 2 | 98 |

Acquisition History

Significant Acquisitions by Business from 1960 through 2019

| Bedding | | | 60 Deals | | |
|----------------------------------|------|---------|-----------------------------|------|-----------|
| Company | Year | Country | Company | Year | Country |
| Oklahoma City | 1963 | | Steadley | 1996 | |
| Englander Company | 1965 | | Family Frames | 1997 | Mexico |
| Motor City Spring Company | 1968 | | Tiffany | 1997 | Canada |
| Kenyon Manufacturing Co. | 1968 | | Paris Spring | 1997 | Spain |
| Flex-O-Loc Corporation | 1968 | | Bilbao | 1998 | Denmark |
| J.R. Greeno Corporation | 1969 | | American Innerspring Co. | 1998 | U.K. |
| Butler Manufacturing | 1969 | | Toledo Fjederindlaeg | 1999 | Brazil |
| Dalpak Corporation | 1977 | Canada | Wellhouse Wire | 2000 | Italy |
| Globe Spring & Cushion Co. (50%) | 1979 | | Option Spring Products | 2000 | Spain |
| De Lamar Bed Spring Corp. | 1980 | | Spring Flex | 2000 | Croatia |
| Missouri Fabricators Inc. | 1980 | | Ilma Srl | 2002 | U.K. |
| Pride Box Spring | 1982 | | Industrias Subinas | 2002 | U.K. |
| Nachman Corporation | 1983 | | Heplast/Hespo | 2003 | China |
| Red Springs | 1985 | | Siddall & Hilton Products | 2003 | China |
| Kay Springs, Inc. | 1985 | | Eison & Robbins | 2004 | Russia |
| Multilastic Limited | 1987 | U.K. | Ningbo | 2005 | Brazil |
| Karr Manufacturing | 1987 | | Saval Spring & Wire | 2005 | S. Africa |
| International Spring Corp. | 1988 | | Xiang Yang | 2006 | Australia |
| Dream Makers, Inc. | 1988 | | Askona | 2006 | Brazil |
| Hoover Group | 1989 | | Veneza Espumas | 2012 | U.K. |
| Webster Spring Co., Inc. | 1989 | | ZSP Wire Industries | 2014 | Germany |
| Olympic Spring | 1992 | | Samson Spring | 2014 | Germany |
| Carriero (50%, 25% in 1996) | 1993 | Mexico | Atlas Spring Manufacturing | 2016 | S. Africa |
| Maxwell Spring | 1993 | | Probel Spring | 2016 | S. Africa |
| Oxford Metal Products | 1994 | | Eison & Robbins Pocket Coil | 2019 | |
| Resortes Monterey | 1995 | Mexico | Gel Solutions, LLC | | |
| Mississippi Spring | 1995 | | Smart Living Company | | |
| M&M | 1995 | Germany | Tempur Sealy Spring Plants | | |
| Hoover | 1995 | | Kieral Springs | | |
| Chesterfield Wood Prod. | 1996 | | Elite Comfort Solutions | | |

| Fibers | | | 16 Deals | | |
|---------------------------|------|---------|----------------------------------|------|---------|
| Company | Year | Country | Company | Year | Country |
| Kraft Converters | 1972 | | C.A. Bissman Manufacturing Co. | 1961 | Canada |
| Paramount Paper | 1973 | | Bois JLP | 1984 | Canada |
| Quality Pad Company | 1981 | | National Frame | 1992 | Canada |
| National Fibers Division | 1984 | | Bois Aise | 1994 | Canada |
| Steiner-Liff Textiles | 1985 | | Les Bois Blanchet | 1996 | Canada |
| O'Neill Brothers | 1986 | | Miller Manufacturing | 1997 | Canada |
| Buffalo Batt & Felt Corp. | 1988 | | Spruceland Forest Products, Inc. | 1999 | Canada |
| Hobbs Pad | 1991 | | | | |
| Cameo Fibers | 1996 | | | | |
| Sealy Pad Line | 1997 | | | | |
| Guilford Fibers | 1997 | | | | |
| Cumulux Fibers | 1998 | | | | |
| Bonded Fiber Products | 1999 | | | | |
| KLM Industries | 2001 | | | | |
| Stearns Technical Textile | 2003 | | | | |
| Johnson Ind. Fiber Unit | 2003 | | | | |

| Foam | | | 21 Deals | | |
|-----------------------------------|------|---------|-------------------------------|------|-----------|
| Company | Year | Country | Company | Year | Country |
| Phillips-Foscue Corporation (92%) | 1976 | | MPI, Inc. | 1986 | |
| Crest-Foam Corporation | 1986 | | Echota Cushion, Inc. | 1986 | Australia |
| Pacific Dunlop (L&P Foam) | 1988 | | Custom Foam Fabrication | 1988 | |
| Hood Industries | 1989 | | E-K Novelty | 1995 | |
| Fairmont | 1996 | | Hi Life Product | 1997 | |
| Iredell Fibers | 1997 | | Southwest Carpet Pad, Inc. | 1999 | |
| Padco/Molded Urethane | 2000 | | General Foam - Durabond Plant | 2000 | |
| Foamex Rubber & Felt | 2005 | | Mary Ann Industries | 2005 | |
| Sponge Cushion, Inc. | 2006 | | Production Partners | 2008 | |
| Premium Padding | 2014 | | Innocor, Inc. | 2017 | |
| Walk-On Products, Inc. | 2017 | | | | |

| Fabric | | | 18 Deals | | |
|------------------------------|------|---------|-------------------------------|------|---------|
| Company | Year | Country | Company | Year | Country |
| Tiffany Textile Co. (50%) | 1979 | | Hanes Holding Co. | 1993 | |
| VWR Textiles | 1993 | | Marsh Fern | 1997 | U.K. |
| Lenrod | 1997 | Canada | Yarborough | 1997 | |
| Falcon Industries | 1998 | | Western Textile Company | 1999 | |
| Yarborough-Ind. Fabrics Div. | 1999 | | Mount Hope Finishing | 1999 | U.K. |
| Jute Exports Limited | 2000 | Mexico | Coirse SA de CV | 2000 | U.K. |
| Edmund Bell & Co. Ltd. | 2001 | | Synthetic Ind. F&B Converting | 2001 | |
| Vitaweb Division of Vitaflex | 2001 | | Union Wadding | 2004 | |
| Sani-Line Sales | 2005 | | Interwoven Group | 2014 | |

| Geo Components | | | 12 Deals | | |
|--------------------------|------|---------|--------------------------------------|------|---------|
| Company | Year | Country | Company | Year | Country |
| Webtec | 2005 | | Atilla Enterprises | 2006 | |
| IkeX/Jarex | 2005 | | Lone Star Products | 2006 | |
| Price & Company | 2011 | | A&R Geosynthetics | 2013 | Canada |
| Hill Country Site Supply | 2016 | | Terrafix Geosynthetics Inc. | 2018 | |
| DDD Erosion Control | 2018 | | Greenscapes Home and Garden Products | 2018 | |
| JMD Company | 2019 | | | | |

| Machinery | | | 19 Deals | | |
|-------------------------|------|-------------|-------------------------------|------|-------------|
| Company | Year | Country | Company | Year | Country |
| Cyclo-Index Corporation | 1983 | | Gribetz International | 1990 | |
| Alexander Machine | 1992 | | Gribetz Threads | 1993 | |
| WBSCO | 1994 | | Gateway | 1996 | U.K. |
| Steppex/Quiltex | 1997 | U.K. | Porter | 1997 | |
| Pathe | 1997 | Switzerland | Spuhl | 1997 | |
| Syd-Ren | 1997 | | Kaybe Machines | 1998 | |
| Vertex Fasteners, Inc. | 1998 | | Jentschmann AG | 2000 | Switzerland |
| Agimex S.A. | 2000 | France | Innovatech International S.A. | 2001 | Greece |
| Nahtec | 2004 | Germany | Galkin Automated Products | 2010 | |
| Remex AG | 2013 | Switzerland | | | |

| Wire | | | 17 Deals | | |
|------------------------|------|---------|------------------------------|------|---------|
| Company | Year | Country | Company | Year | Country |
| Adcom Metals Company | 1977 | | Webster Wire, Inc. | 1989 | |
| Armco Wire partnership | 1993 | | Laclede Oil Tempering Lines | 1994 | |
| U.S. Wire Tie Systems | 1994 | | A. J. Gerrard | 1996 | |
| Belton | 1997 | | Metrock Steel & Wire | 1998 | |
| John Pring & Sons | 1999 | U.K. | Shaped Wire, Inc. | 2000 | |
| Laclede Mid America | 2000 | | Insteel - Andrews | 2002 | |
| Northwestern Steel | 2002 | | North American Wire Products | 2002 | |
| Nestaway | 2007 | | Erosion Tech | 2009 | |
| Folding Guard | 2012 | | | | |

| Tubing | | | 4 Deals | | |
|-----------------|------|---------|------------------------|------|---------|
| Company | Year | Country | Company | Year | Country |
| Parthenon Metal | 1983 | | Blazon | 1993 | |
| Excailber | 2001 | | O'Neal Tube Processing | 2012 | |

Acquisition History

Significant Acquisitions by Business from 1960 through 2019

| Fixtures & Display | | 33 Deals | |
|---------------------------|------|----------|--|
| Company | Year | Country | |
| SEMCO | 1994 | | |
| Talbot Industries | 1994 | | |
| ISS | 1995 | | |
| Excell | 1996 | Canada | |
| Rodgers-Wade | 1997 | | |
| Amco | 1997 | | |
| PMI Purchase Mktg. | 1997 | Canada | |
| Tarrant Interiors | 1997 | | |
| Wichita Wire | 1997 | | |
| Hodges | 1997 | | |
| American Woodworks | 1998 | | |
| Syndicate Systems | 1998 | | |
| Wilson Display | 1998 | Canada | |
| Universal Stainless, Inc. | 1998 | | |
| Sensible Storage, Inc. | 1999 | | |
| Arc Specialities | 1999 | | |
| Beeline Group, Inc. | 1999 | | |
| Jarke Corporation | 1999 | | |
| Met Displays, Inc. | 1999 | | |
| Toledo Store Fixtures | 1999 | | |
| De Todo en Alambre | 1999 | Mexico | |
| Design Fabricators, Inc. | 1999 | | |
| Zell Brothers, Inc. | 1999 | | |
| Dann Dee Display Fixt. | 1999 | | |
| Gillis Associated Ind. | 2000 | | |
| Genesis Fixtures | 2000 | | |
| Dillmeier Group | 2000 | | |
| EDRON Store Fixtures | 2000 | | |
| KeiMax Equipment | 2000 | | |
| MZM SA de CV | 2001 | Mexico | |
| DisplayPlan Ltd. | 2001 | U.K. | |
| RHC Spacemaster | 2003 | | |
| China Display Fixture Co. | 2005 | China | |

| Fashion Bed | | 16 Deals | |
|-----------------------------------|------|----------|--|
| Company | Year | Country | |
| Metal Bed Rail Company, Inc. | 1972 | | |
| Missouri Rolling Mill Corp. (MRM) | 1979 | | |
| St. Croix | 1981 | | |
| Bedline Manufacturing Company | 1983 | | |
| Berkshire Furniture Co. | 1988 | | |
| Allegheny Steel & Brass | 1988 | | |
| J.B. Ross Manufacturing | 1990 | | |
| Dresher, Inc. | 1990 | | |
| Duro Metal | 1991 | | |
| Beauti-Glide | 1991 | | |
| Continental Silverline | 1992 | | |
| Harvard Manufacturing | 1992 | | |
| BC Products | 1996 | | |
| Western Bed Products | 1997 | | |
| STS Linens, Inc. | 2004 | | |
| Westex International | 2005 | Canada | |

| Adjustable Bed | | 2 Deals | |
|----------------------------|------|---------|--|
| Company | Year | Country | |
| Maxwell Products, Inc. | 1999 | | |
| Orthomatic Adjustable Beds | 2003 | | |

| Home Furniture | | 25 Deals | |
|--------------------------------|------|-----------|--|
| Company | Year | Country | |
| Signal Manufacturing Co. | 1970 | | |
| Middletown Manufacturing, Inc. | 1973 | | |
| Pontiac Furniture | 1979 | | |
| Foster Brothers | 1982 | | |
| C.S. O'Brien | 1986 | | |
| Stylelander | 1993 | | |
| Waterloo Furniture Components | 1994 | Canada | |
| Wiz Wire | 1994 | Canada | |
| Super Sagless Corporation | 1994 | | |
| Matrex | 1995 | | |
| Bell Spring | 1997 | | |
| Superior Products | 1999 | | |
| Ark-Ell Springs, Inc. | 1999 | | |
| Omega Motion LLC | 1999 | | |
| Wyn Products | 1999 | Australia | |
| TechCraft Operations | 2000 | | |
| Southern Bedding | 2000 | | |
| Sackner | 2003 | | |
| Jiaxing | 2003 | China | |
| Everwood Products | 2005 | | |
| Jinshajiang Sofa Components | 2005 | China | |
| Fulda | 2007 | China | |
| Knitmasters JV | 2007 | | |
| Green/Aurite | 2011 | | |
| Kintec Solution | 2014 | Germany | |

| Work Furniture | | 17 Deals | |
|---------------------------------|------|----------|--|
| Company | Year | Country | |
| Gordon Manufacturing Co. | 1984 | | |
| Northfield Metal Products, Ltd. | 1985 | Canada | |
| Collier-Keyworth Corporation | 1988 | | |
| Indiana Chair Frame | 1988 | | |
| Warterloo Spring | 1992 | | |
| Hamilton Wire | 1993 | Canada | |
| Faultless Doerner | 1993 | Canada | |
| Northeastern Components | 1995 | U.K. | |
| Davidson Plyforms | 2001 | | |
| Miotto International | 2001 | Italy | |
| Sterling & Adams Bentwood, Inc. | 2002 | | |
| Hickory Springs/Hammer Metals | 2004 | | |
| Chieng-Yeng | 2007 | China | |
| Intes JV | 2007 | China | |
| Grand River Polishing | 2008 | | |
| Trio Line Polska | 2015 | Poland | |
| Moiron, Inc. | 2017 | | |

| Plastics | | 10 Deals | |
|--------------------------------|------|----------|--|
| Company | Year | Country | |
| Foothills Mfg. | 1974 | | |
| Futron Plastics (50%) | 1979 | | |
| Weber Plastics Co., Ltd. | 1987 | Canada | |
| Technical Plastics Corporation | 1998 | | |
| Pulsar Plastics | 1999 | | |
| K.W. Precision Metal Products | 1999 | Canada | |
| Unique Molded Products | 2003 | | |
| SCP Plastics | 2003 | | |
| Conestogo Plastics | 2004 | Canada | |
| Shepherd Products | 2004 | Canada | |

| Automotive | | 15 Deals | |
|-------------------------------|------|----------|--|
| Company | Year | Country | |
| Flex-O-Lators | 1988 | | |
| Young Spring & Wire | 1990 | | |
| No-Sag | 1990 | | |
| Pullmaxflex | 1994 | Belgium | |
| Phoenix Metal | 1997 | | |
| Nagle Industries, Inc. | 1999 | | |
| Bergen Cable Technology, Inc. | 2000 | | |
| Schukra Group | 2000 | Canada | |
| ByTec, Inc. | 2002 | | |
| Guangzhou Veihe | 2003 | China | |
| Kwang Jin Co. Ltd. | 2003 | S. Korea | |
| Pango Cable Industries | 2003 | China | |
| Idomrugo Kft. | 2004 | Hungary | |
| Modern Industries | 2004 | | |
| Huaguang Parts | 2005 | China | |

| Aerospace | | 4 Deals | |
|----------------------------|------|---------|--|
| Company | Year | Country | |
| Western Pneumatic Tube | 2012 | | |
| David Hart Aerospace Pipes | 2013 | U.K. | |
| Specitubes | 2013 | France | |
| Pegasus | 2016 | | |

| Hydraulic Cylinders | | 1 Deal | |
|-------------------------------|------|---------|--|
| Company | Year | Country | |
| Precision Hydraulic Cylinders | 2018 | | |

| Commercial Vehicle Products | | 7 Deals | |
|-----------------------------|------|---------|--|
| Company | Year | Country | |
| Masterack | 1972 | | |
| Gor-Don | 1995 | Canada | |
| Crown North America | 2000 | | |
| Team Fenex Ltd. | 2001 | | |
| Tailgater, Inc. | 2003 | | |
| America's Body Company | 2005 | | |
| Gamber-Johnson | 2007 | | |

| Aluminum | | 14 Deals | |
|-----------------------|------|----------|--|
| Company | Year | Country | |
| EST | 1972 | | |
| MetalCraft | 1979 | | |
| Assured Castings | 1987 | | |
| Culp Smelting | 1989 | | |
| Pace | 1996 | | |
| Oconto | 1996 | | |
| Latrobe | 1996 | | |
| Die Cast Products | 1997 | | |
| Cambridge Tool | 1997 | | |
| B&C Die Cast | 1998 | | |
| Saint Paul Metalcraft | 1998 | | |
| Mo-Tech Corporation | 1998 | | |
| Product Technologies | 2000 | | |
| Saltillo, Mexico JV | 2002 | Mexico | |

| Summary of Acquisition Totals | | | | | | | |
|-------------------------------|----------|-----------|-----------|------------|-----------|-----------|------------|
| Segment | 1960s | 1970s | 1980s | 1990s | 2000s | 2010s | Total |
| Residential | 9 | 6 | 24 | 58 | 41 | 19 | 157 |
| Industrial | -- | 1 | 2 | 8 | 8 | 2 | 21 |
| Furniture | -- | 7 | 11 | 50 | 31 | 4 | 103 |
| Specialized | -- | 1 | 1 | 6 | 14 | 5 | 27 |
| Aluminum | -- | 2 | 2 | 8 | 2 | 0 | 14 |
| Total | 9 | 17 | 40 | 130 | 96 | 30 | 322 |